

### Technical Data Sheet

## Durostone<sup>®</sup> UPM S2 red

GFK-UP

#### Typical characteristics

- Special vinyl ester (VE) resin matrix reinforced with a combination of an e-glass roving mat and fabric
- SMC high-pressure laminate
- High mechanical strength
- High dielectric strength

#### Typical industries

- Generator and Motor

	Test method	Unit	Guideline value
<b>Mechanical properties</b>			
Density	ISO 1183	g / cm <sup>3</sup>	1,95
Flexural strength <sup>1) ⊥</sup>	ISO 178	MPa	350
Flexural strength <sup>1) ⊥</sup> +130°C	ISO 178	MPa	175
Modulus of elasticity in flexion <sup>1) ⊥</sup>	ISO 178	MPa	18000
Modulus of elasticity in flexion <sup>1) ⊥</sup> +130°C	ISO 178	MPa	12000
Compressive strength <sup>⊥</sup>	ISO 604	MPa	480
Tensile strength II	ISO 527	MPa	220
Impact strength II (Charpy)	ISO 179	kJ / m <sup>2</sup>	200
<b>Thermal properties</b>			
Flammability	UL 94	/	V0 / 5mm
Smoke density & toxicity, class	NF F 16-101	/	F0
Fire test, class	NF P 92-501	/	M2
Temperature index	IEC 60216	T.I.	155
Insulation class	IEC 60085	/	F
<b>Physical properties</b>			
Water absorption (4mm thickness)	ISO 62	%	< 0,5
<b>Dielectrical properties</b>			
Electric strength 90°C under oil <sup>⊥</sup>	IEC 60243	kV / mm	12



	Test method	Unit	Guideline value
Electric strength 90°C under oil II	IEC 60243	kV/25mm	75
Relative permittivity (50 Hz)	IEC 60250	$\epsilon_r$	4
Dielectric loss factor (50 Hz)	IEC 60250	$\tan \delta$	0,01
Specific surface resistance	IEC 60093	$\Omega$	$10^{10}$
Comparative tracking index	IEC 60112	CTI	600

